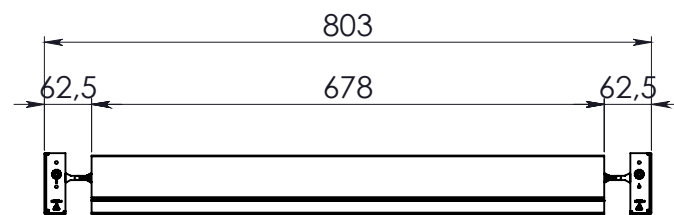
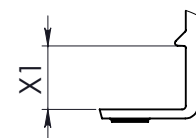


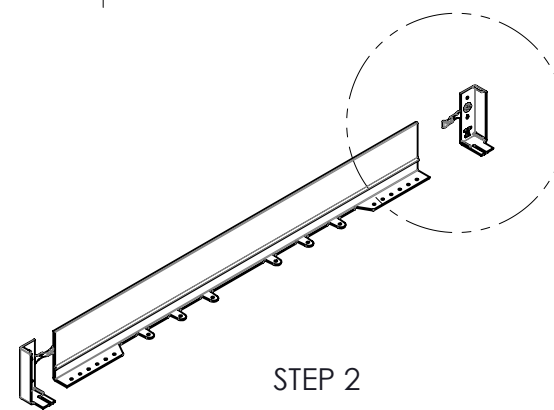
SYPHON FLEX ASSEMBLY SCHEME (WITH END CAPS)
 SCHEMA DI MONTAGGIO SYPHON FLEX CON ANGOLARI
 SCHEMA DE MONTAJE SYPHON FLEX CON TAPAS
 SCHEMA D'ASSEMBLAGE DES SYPHON FLEX AVEC BOUCHON



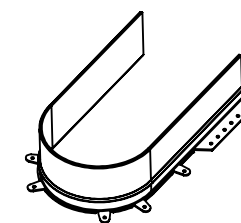
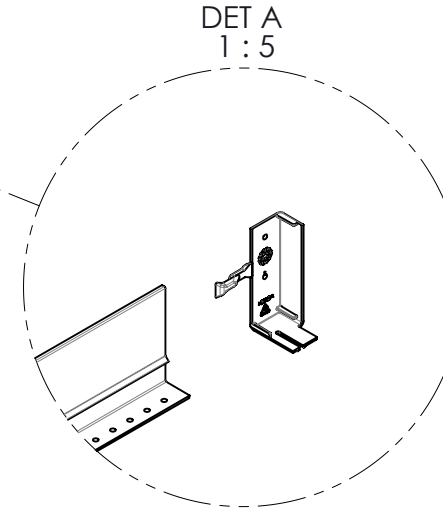
STEP 1



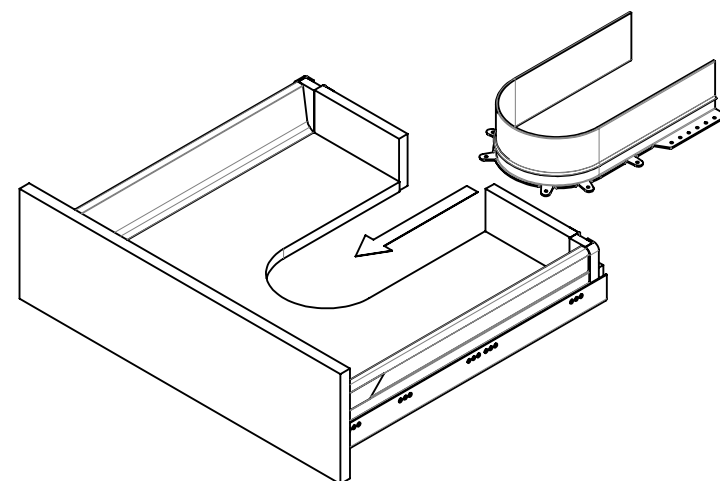
X1 =
 FOR THICKNESS 16 OR 18 mm
 PER SPESSORE DA 16 A 18 mm
 PARA ESPESORES DE 16 O 18 mm
 POUR EPAISSEUR DE 16 OU 18 mm



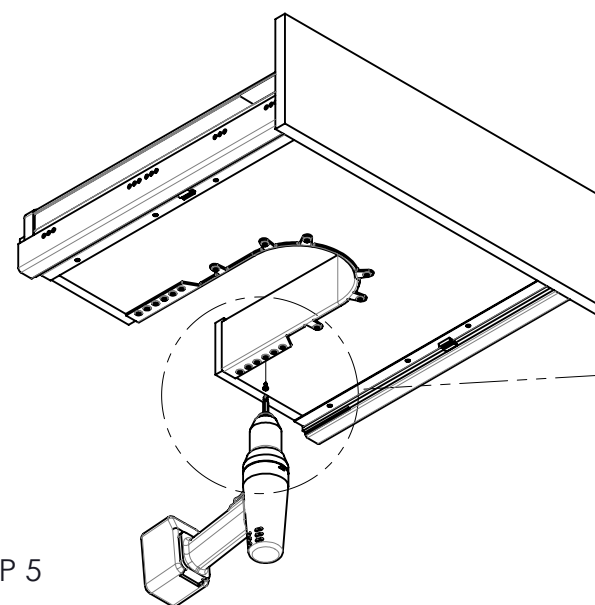
STEP 2



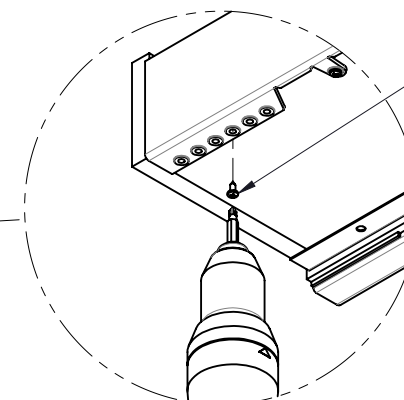
STEP 3



STEP 4

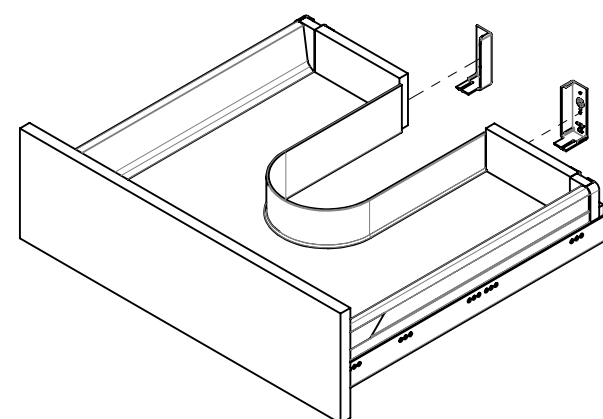


STEP 5

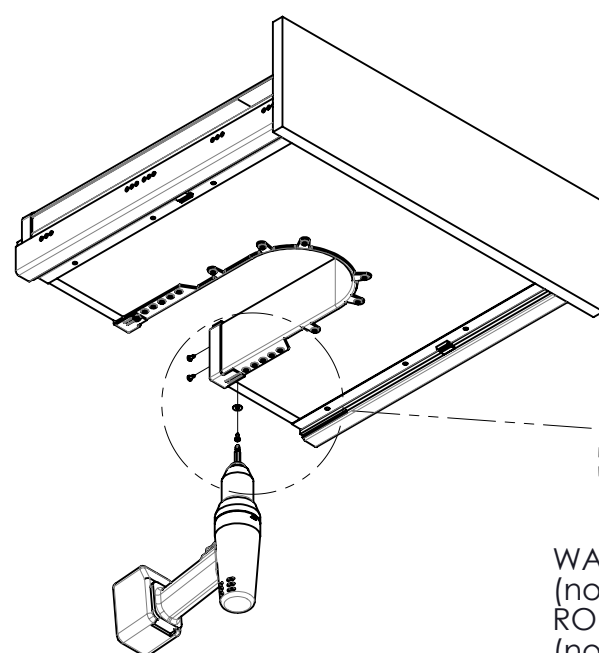


DET B
1:5

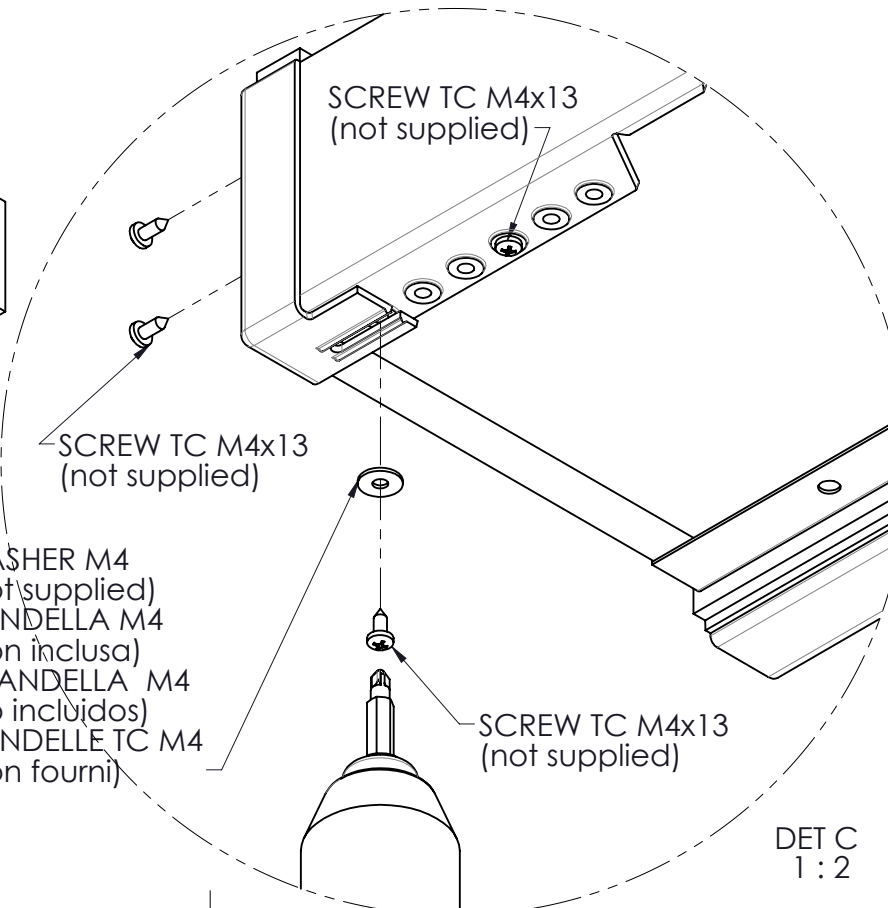
SCREW TC M4x13
 (not supplied)
 VITE TC M4x13
 (non inclusa)
 TORNILLOS TC M4x13
 (no incluidos)
 VIS TC M4x13
 (non fourni)



STEP 6



STEP 7



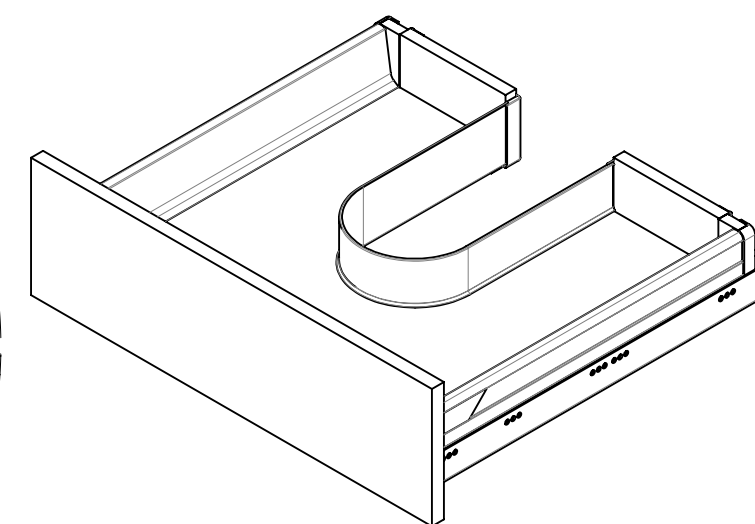
DET C
1:2

WASHER M4
 (not supplied)
 RONDELLA M4
 (non inclusa)
 ARANDELLA M4
 (no incluidos)
 RONDELLE TC M4
 (non fourni)

SCREW TC M4x13
 (not supplied)

SCREW TC M4x13
 (not supplied)

SCREW TC M4x13
 (not supplied)

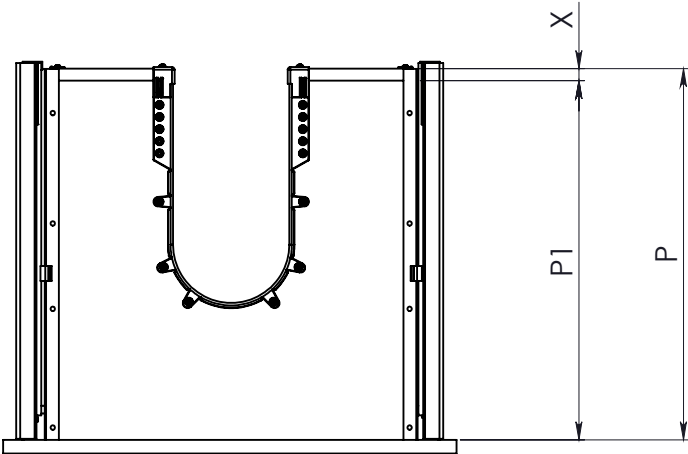
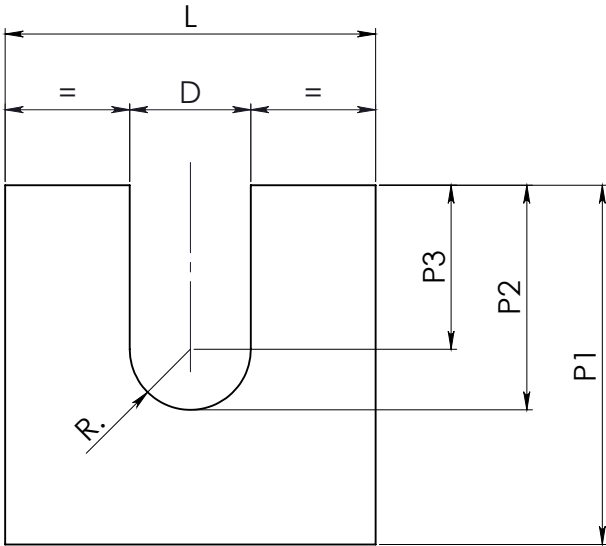
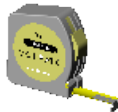


LAST STEP

DRAWER BOTTOM
FONDO CASSETTO
FONDO DEL CAJÓN
FOND TIROIR

Dmin = 160mm

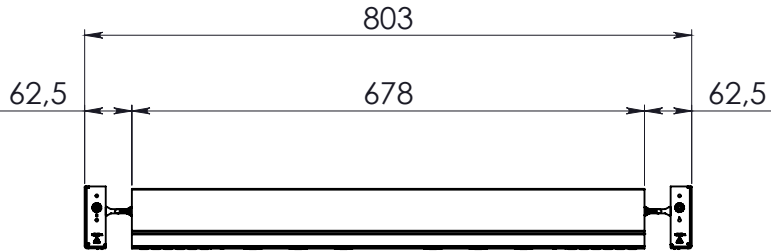
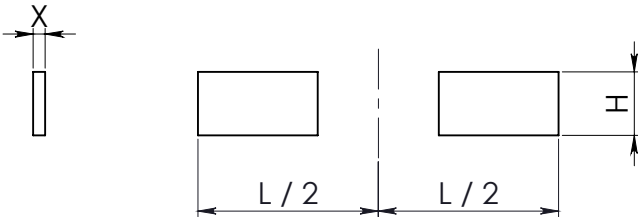
COUPE DU FOND TIROIR
SANS COUPE DU SYPHON FLEX
AVEC BOUCHON



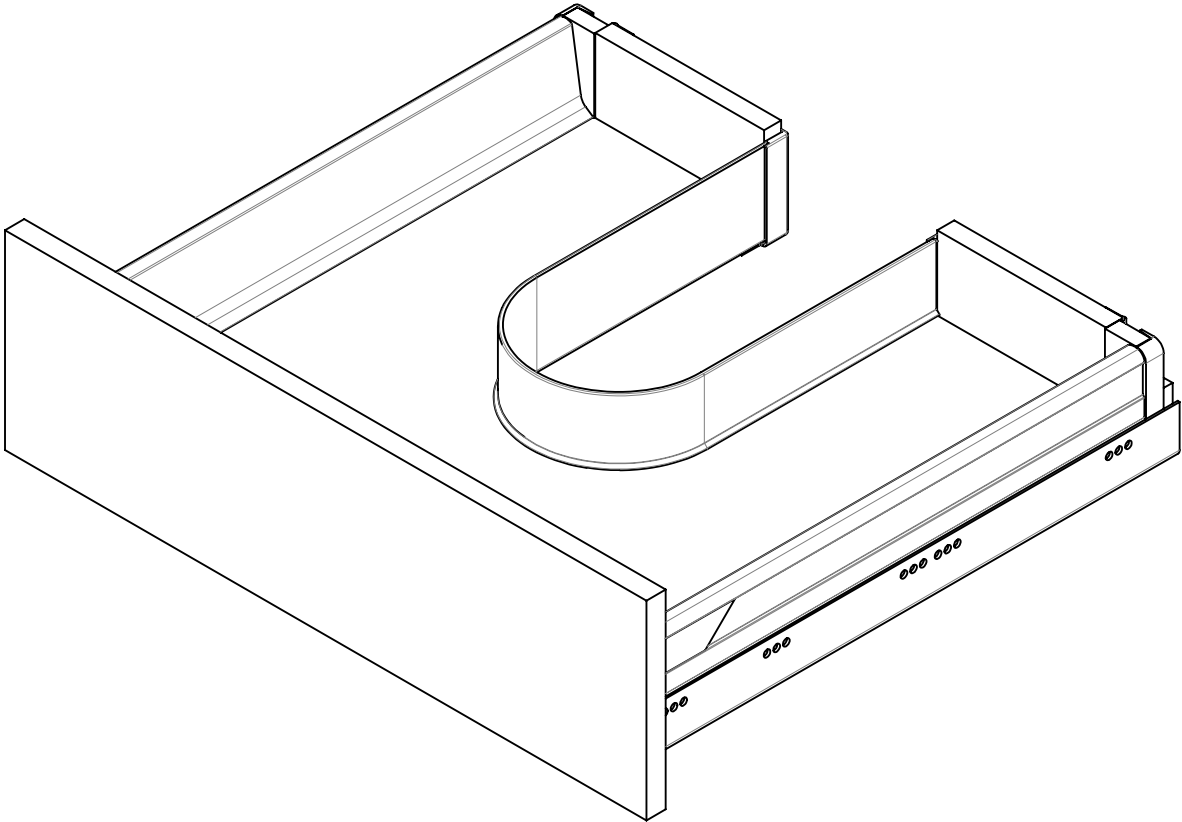
FORMULA FOR CUT OUT CALCULATION
FORMULA PER CALCOLO FRESATA
FORMULA DE CÁLCULO DE FRESADURA
FORMULE DE CALCUL DU COUPAGE

$P1 = P - X$
 $P3 = (218 - R) : 0,636$
 $P2 = P3 + R$

DRAWER SIDES
FIANCHI CASSETTO
LATERALES DE CAJÓN
DOS DE TIROIR



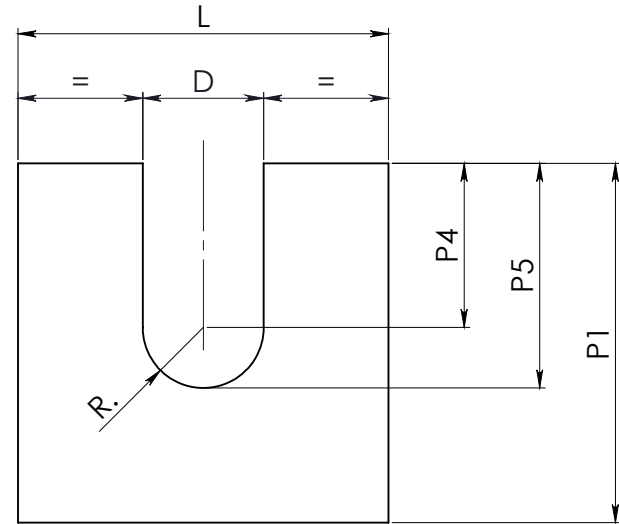
SYPHON FLEX



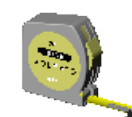
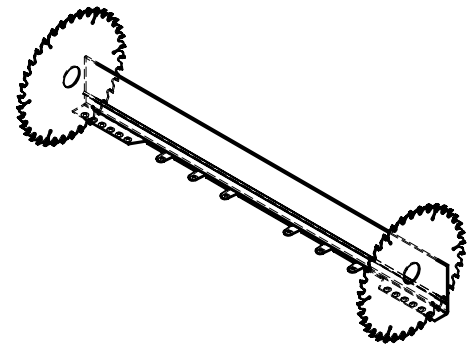
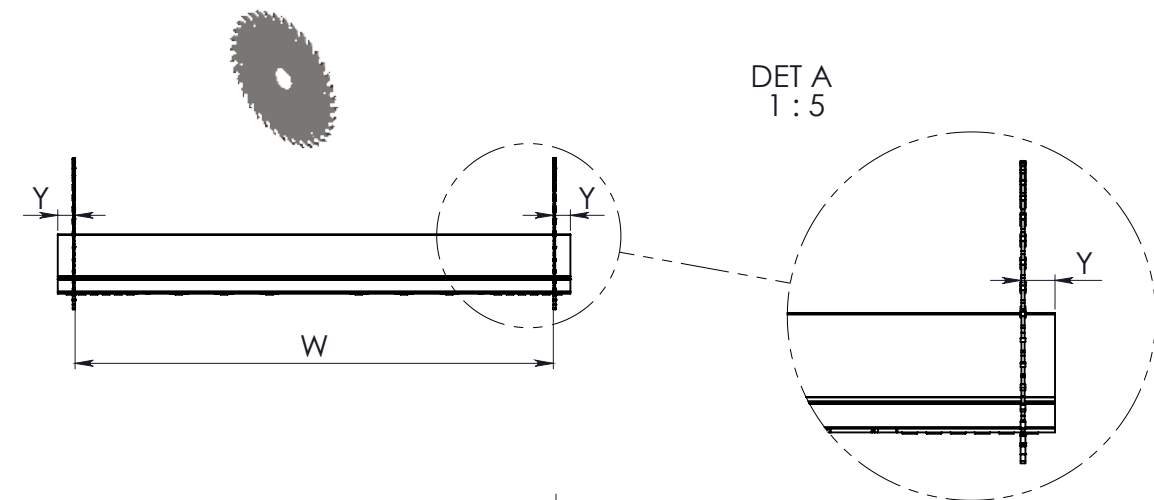
Some examples for cut out calculation without cutting syphon flex (with end caps)			
Alcuni esempi per calcolo fresata fondo cassetto senza rifilatura syphon flex con angolari			
Algunos ejemplos para el cálculo de fresadura fondo del cajón sin cortada syphon flex (con tapas en los extremos)			
Quelques exemples pour le coupe du fonds tiroir - sans coupe du syphon flex avec bouchon			
R	D	P3	P2
80,0	160,0	217,0	297,0
85,0	170,0	209,1	294,1
90,0	180,0	201,3	291,3
95,0	190,0	193,4	288,4
100,0	200,0	185,5	285,5

DRAWER BOTTOM
FONDO CASSETTO
FONDO DEL CAJÓN
FOND TIROIR

Dmin = 160mm



COUPE DU FOND TIROIR
AVEC COUPE DU SYPHON FLEX
AVEC BOUCHON



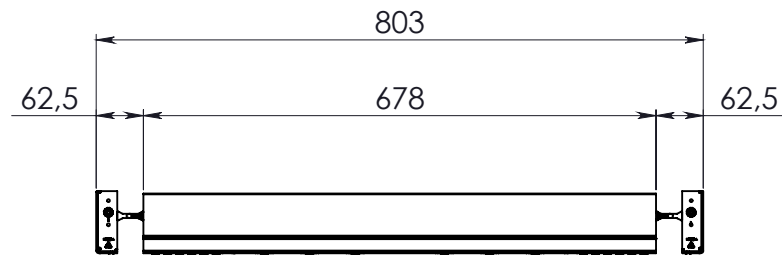
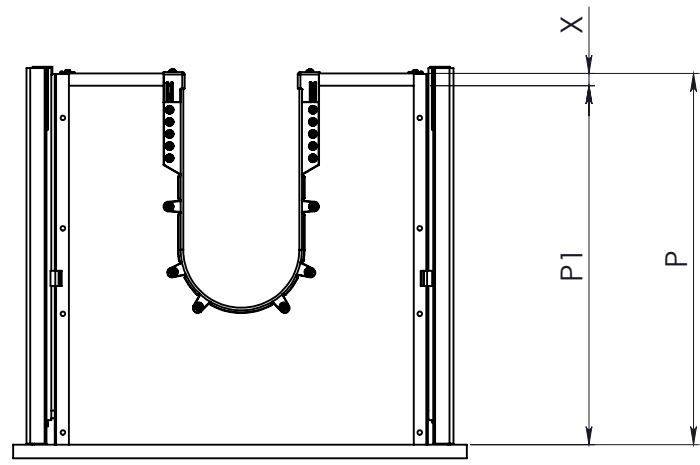
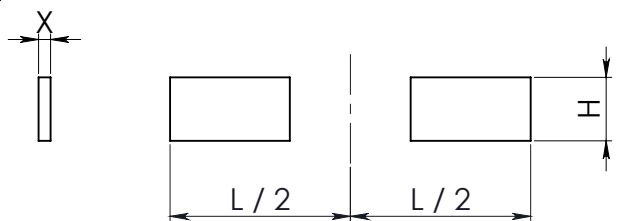
FORMULA FOR CUT OUT CALCULATION
FORMULA PER CALCOLO FRESATA
FORMULA DE CÁLCULO DE FRESADURA
FORMULE DE CALCUL DU COUPAGE

$P1 = P - X$

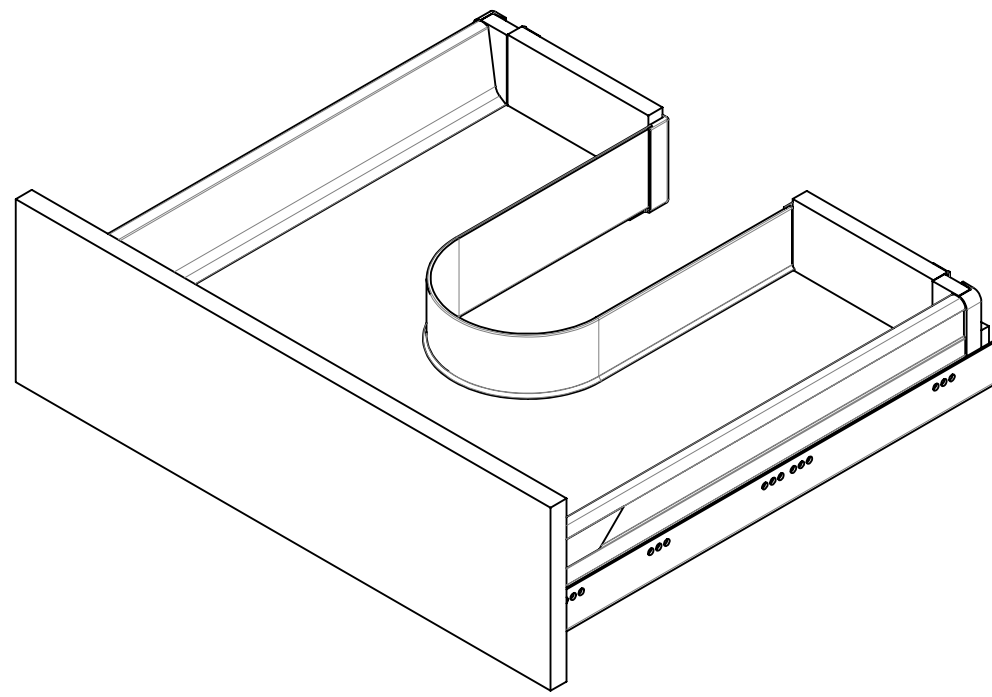
$$Y = \frac{678 - (2 \times P4) + 6,7 - (3,14 \times R)}{2}$$



DRAWER SIDES
FIANCHI CASSETTO
LATERALES DE CAJÓN
DOS DE TIROIR

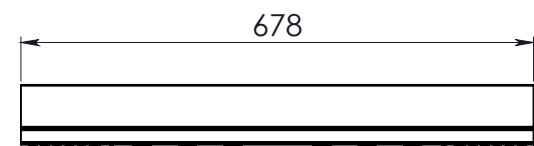


SYPHON FLEX

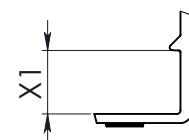


Some examples for cut out calculation with syphon flex cutting (with end caps)					
Alcuni esempi per il calcolo fresata fondo cassetto con rifilatura syphon flex con angolari					
Algunos ejemplos para el cálculo de fresadura fondo del cajón con cortada syphon flex (con tapas en los extremos)					
Quelques exemples pour le coupe du fonds tiroir - avec coupe du syphon flex avec bouchon					
R	D	P4	P5	Y	W
80,0	160,0	200,0	280,0	16,8	646,5
85,0	170,0	190,0	275,0	18,9	642,2
90,0	180,0	180,0	270,0	21,1	637,9
95,0	190,0	170,0	265,0	23,2	633,6
100,0	200,0	160,0	260,0	25,4	629,3

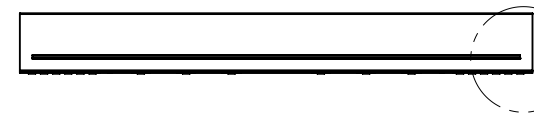
SYPHON FLEX ASSEMBLY SCHEME (WITHOUT END CAPS)
SCHEMA DI MONTAGGIO SYPHON FLEX SENZA ANGOLARI
SCHEMA DE MONTAJE SYPHON FLEX SIN TAPAS
SCHEMA D'ASSEMBLAGE DES SYPHON FLEX SANS BOUCHON



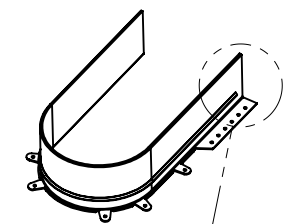
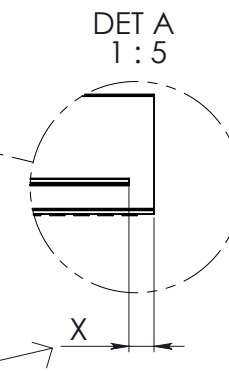
STEP 1



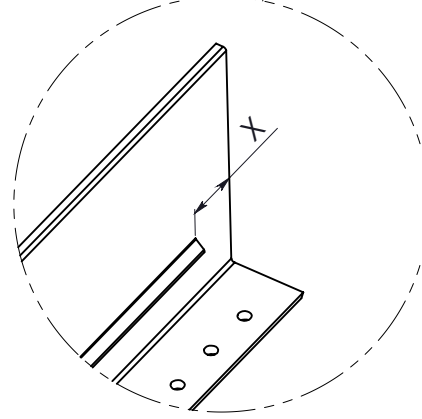
X1 =
FOR THICKNESS 16 OR 18 mm
PER SPESSORE DA 16 A 18 mm
PARA ESPESORES DE 16 O 18 mm
POUR EPAISSEUR DE 16 OU 18 mm



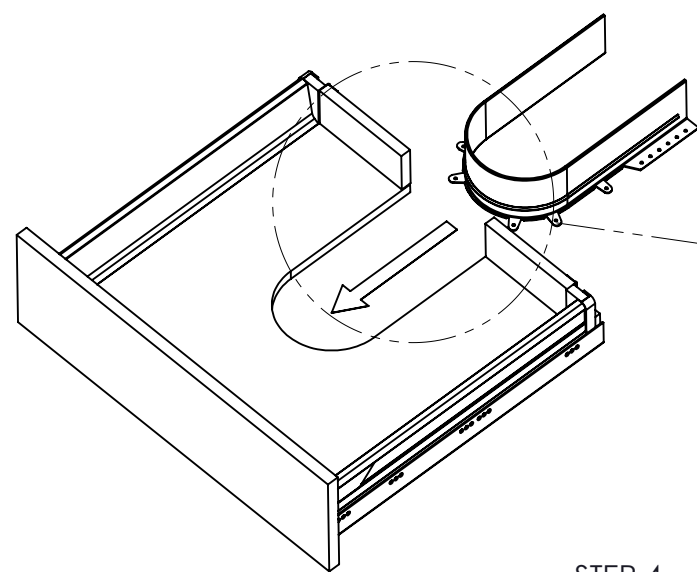
STEP 2



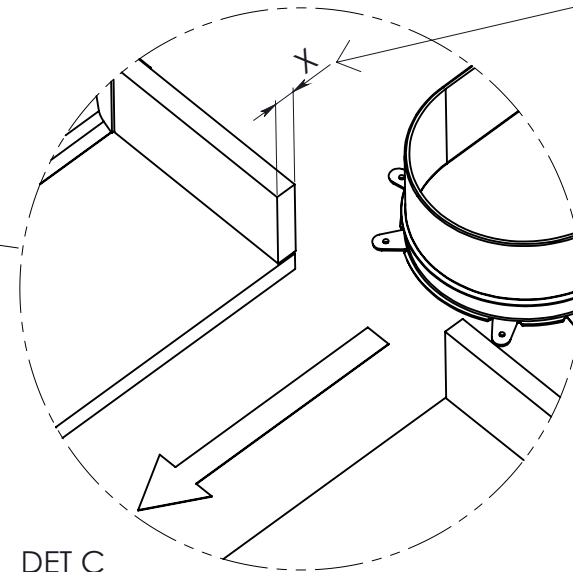
STEP 3



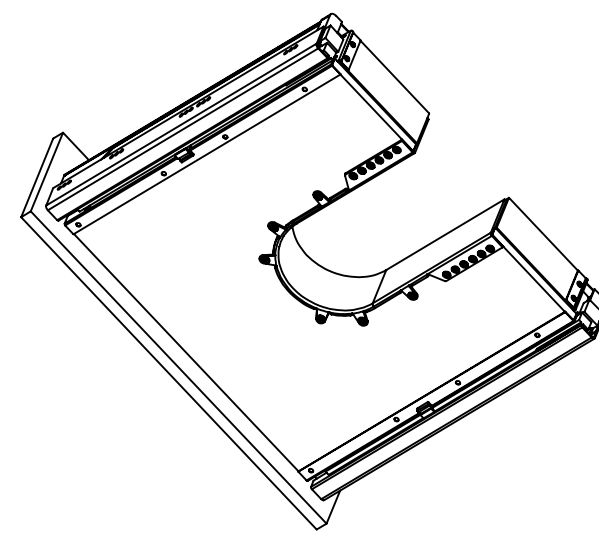
DET B
1:2



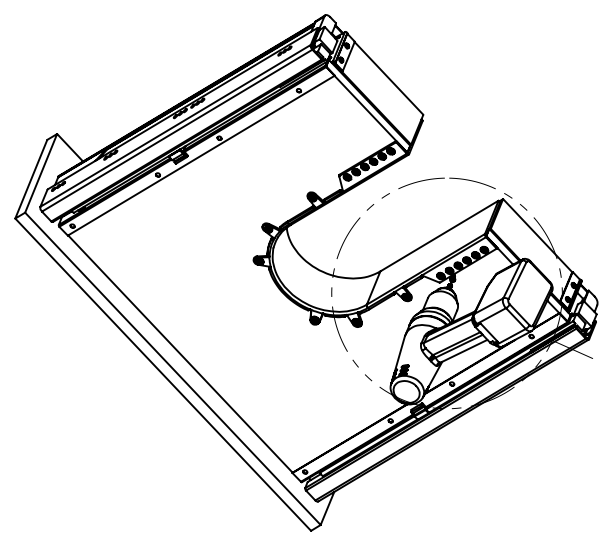
STEP 4



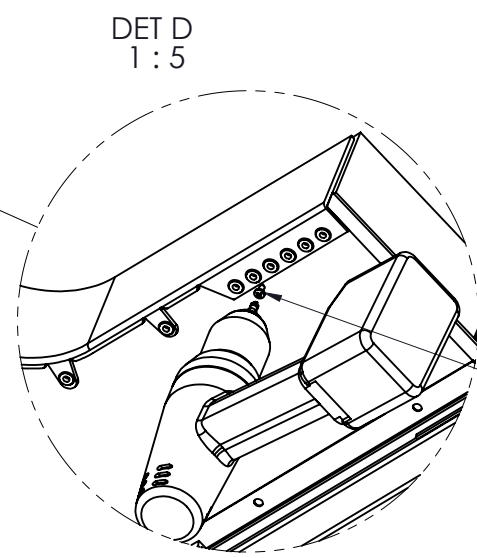
DET C
1:5



STEP 5

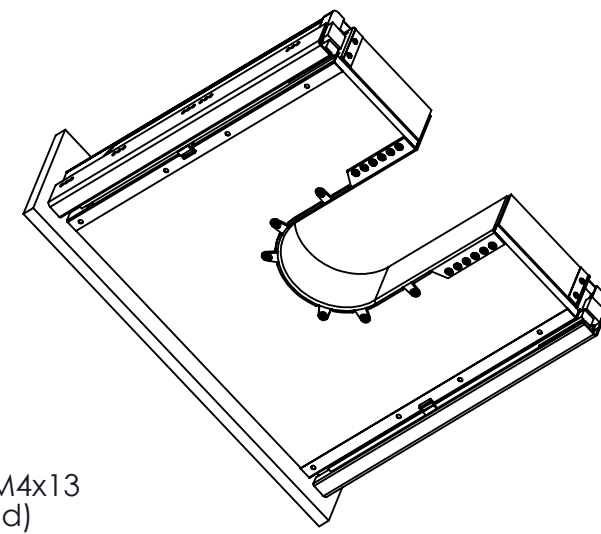


STEP 6

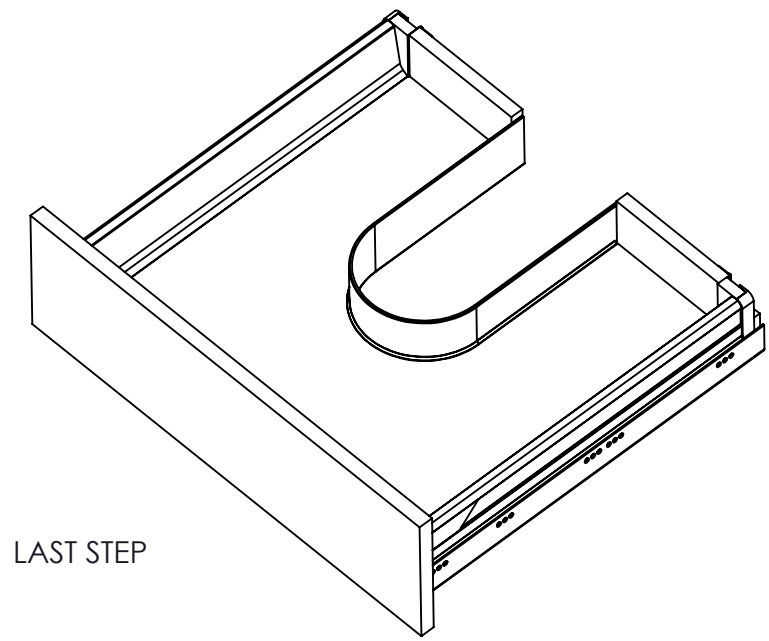


DET D
1:5

SCREW TC M4x13
(not supplied)
VITE TC M4x13
(non inclusa)
TORNILLOS TC M4x13
(no incluidos)
VIS TC M4x13
(non fourni)



STEP 7

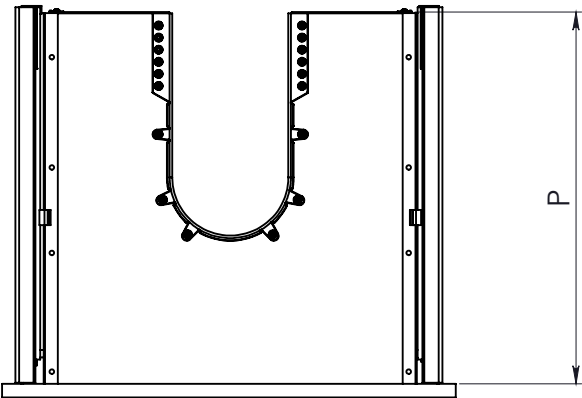
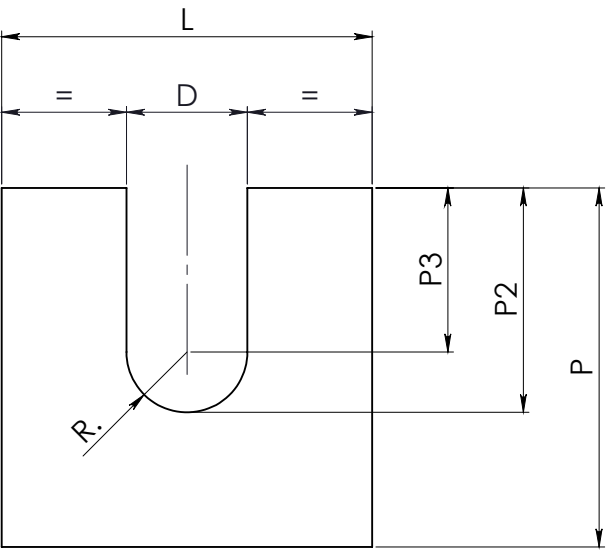
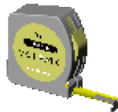


LAST STEP

DRAWER BOTTOM
FONDO CASSETTO
FONDO DEL CAJÓN
FOND TIROIR

Dmin = 160mm

COUPE DU FOND TIROIR
SANS COUPE DU SYPHON FLEX
SANS BOUCHON

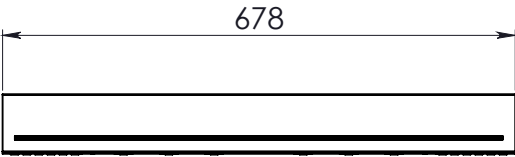
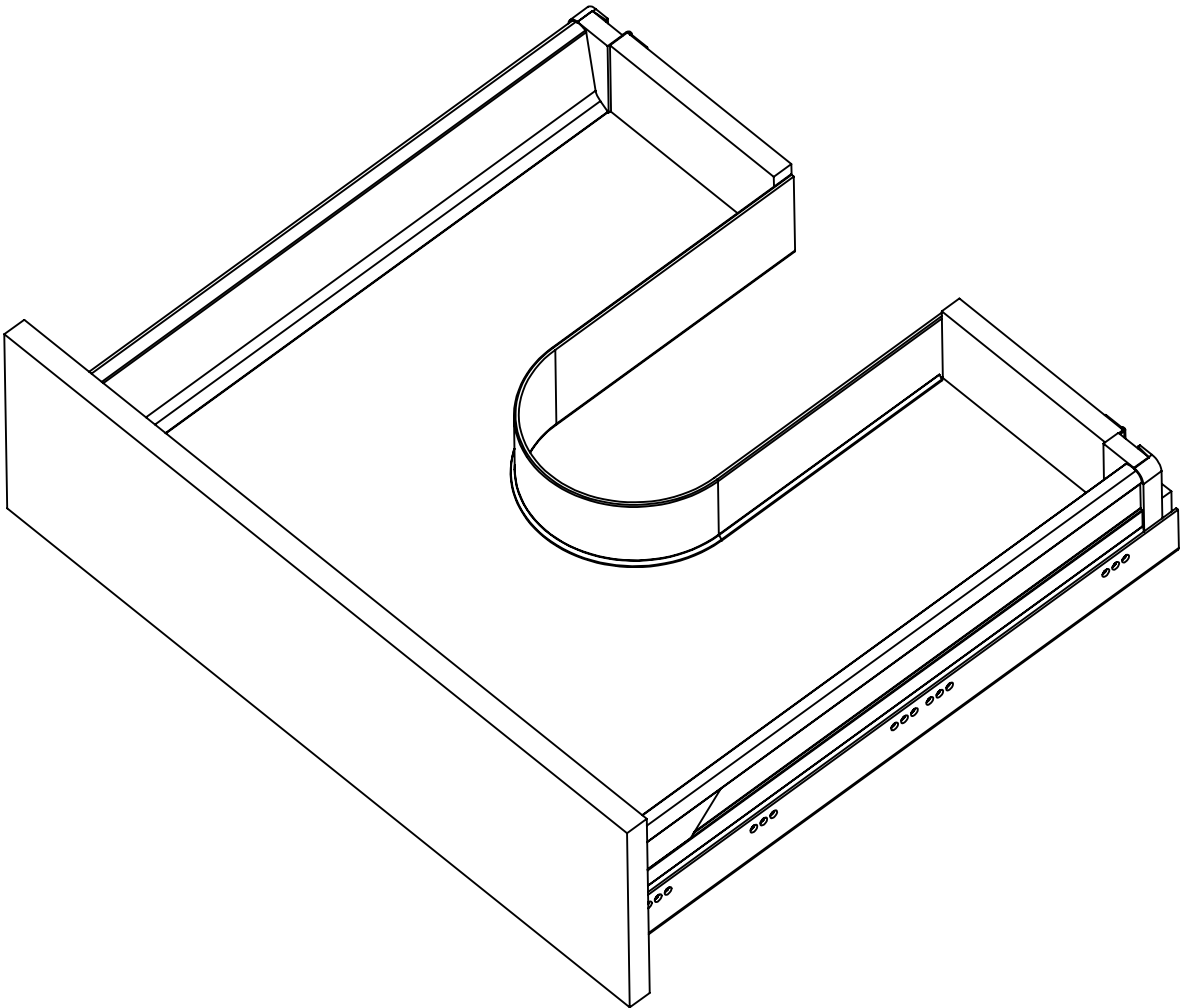
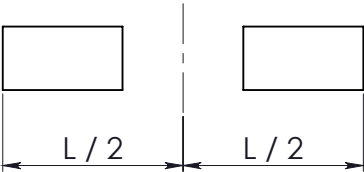


FORMULA FOR CUT OUT CALCULATION
FORMULA PER CALCOLO FRESATA
FORMULA DE CÁLCULO DE FRESADURA
FORMULE DE CALCUL DU COUPAGE

$P3 = (218 - R) : 0,636$

$P2 = P3 + R$

DRAWER SIDES
FIANCHI CASSETTO
LATERALES DE CAJÓN
DOS DE TIROIR



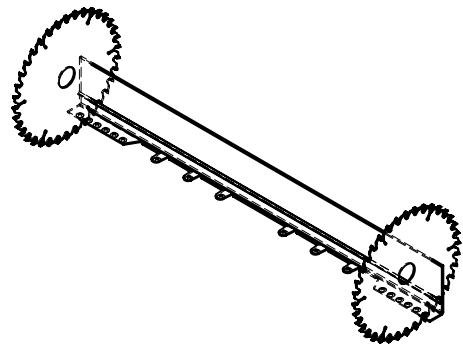
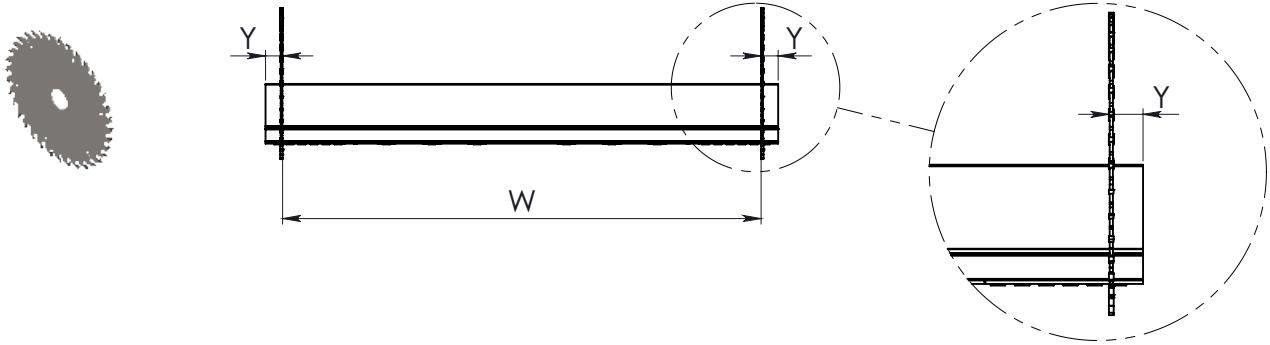
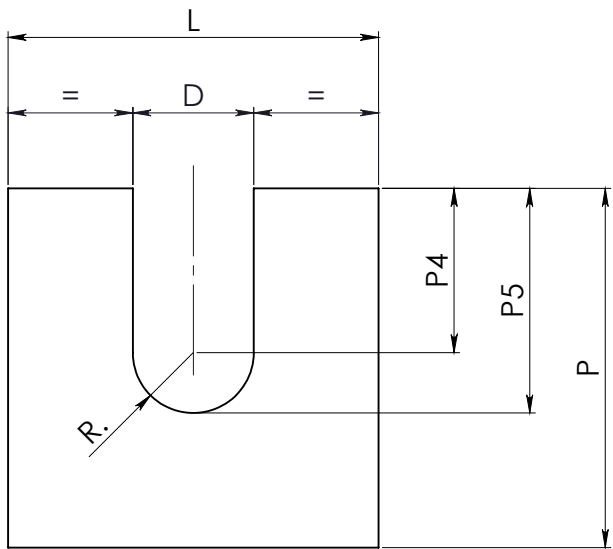
SYPHON FLEX

Some examples for cut out calculation without cutting syphon flex (without end caps)			
Alcuni esempi per calcolo fresata fondo cassetto senza rifilatura syphon flex senza angolari			
Algunos ejemplos para el cálculo de fresadura fondo del cajón sin cortada syphon flex (sin tapas en los extremos)			
Quelques exemples pour le coupe du fonds tiroir - sans coupe du syphon flex sans bouchon			
R	D	P3	P2
80,0	160,0	217,0	297,0
85,0	170,0	209,1	294,1
90,0	180,0	201,3	291,3
95,0	190,0	193,4	288,4
100,0	200,0	185,5	285,5

DRAWER BOTTOM
FONDO CASSETTO
FONDO DEL CAJÓN
FOND TIROIR

Dmin = 160mm

COUPE DU FOND TIROIR
AVEC COUPE DU SYPHON FLEX
SANS BOUCHON

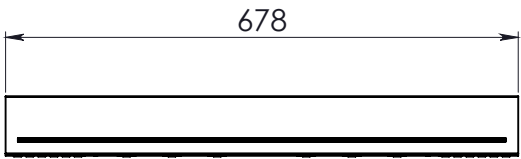
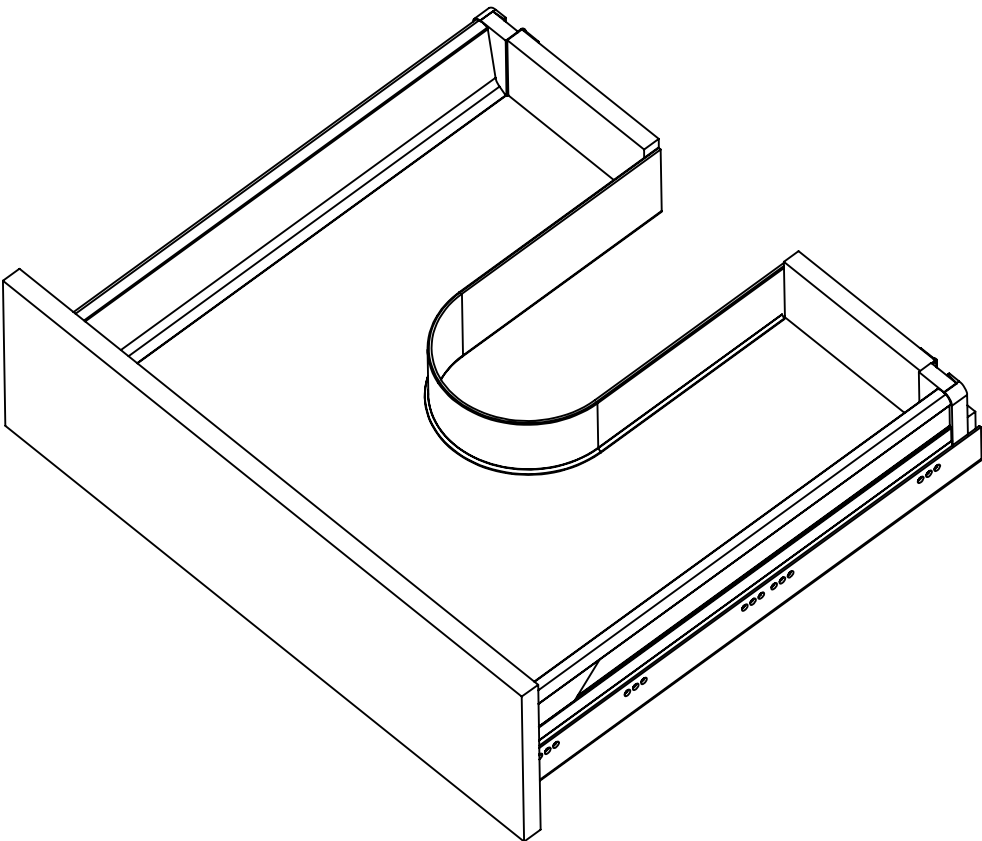
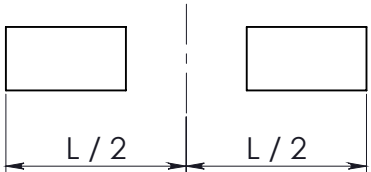
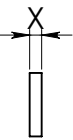


FORMULA FOR CUT OUT CALCULATION
FORMULA PER CALCOLO FRESATA
FORMULA DE CÁLCULO DE FRESADURA
FORMULE DE CALCUL DU COUPAGE

$$Y = \frac{678 - (2 \times P4) + 6,7 - (3,14 \times R)}{2}$$



DRAWER SIDES
FIANCHI CASSETTO
LATERALES DE CAJÓN
DOS DE TIROIR



SYPHON FLEX

Some examples for cut out calculation with syphon flex cutting (without end caps)					
Alcuni esempi per calcolo fresata fondo cassetto con rifilatura syphon flex senza angolari					
Algunos ejemplos para el cálculo de fresadura fondo del cajón con cortada syphon flex (sin tapas en los extremos)					
Quelques exemples pour le coupe du fonds tiroir - avec coupe du syphon flex sans bouchon					
R	D	P4	P5	Y	W
80,0	160,0	200,0	280,0	16,8	646,5
85,0	170,0	190,0	275,0	18,9	642,2
90,0	180,0	180,0	270,0	21,1	637,9
95,0	190,0	170,0	265,0	23,2	633,6
100,0	200,0	160,0	260,0	25,4	629,3